

Acid-Stable CoWO₄/WO₃-Microrod Coated by a Thin Carbon-Layer as Efficient Pt Co-Catalysts for Methanol Oxidation and Oxygen Reduction

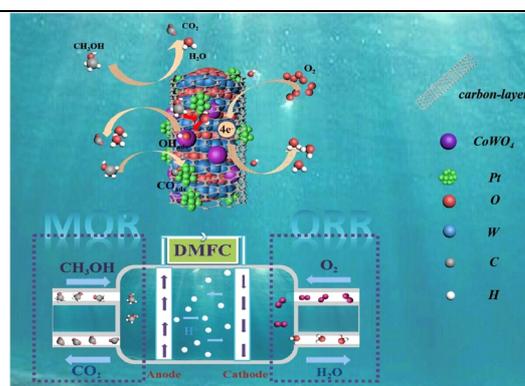
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ABSTRACT Insufficient activity and instability (poisoning) of Pt-based electrocatalysts for methanol oxidation and oxygen reduction reactions (MOR/ORR) impede the development of direct methanol fuel cells. Here, CoWO₄ nanoparticles-loaded WO₃ microrods coated by a thin carbon-layer are used as Pt-supports/co-catalysts for MOR/ORR. WO₃ grows along the (110) crystal plane to form microrod (diameter of ~0.6 μm), which is coated by a carbon-layer (~5 nm). Pt-CoWO₄/WO₃@NCL-mr (850 °C) shows a higher mass activity (2208 mA mg⁻¹_{Pt}) than the commercial Pt/C (659.4 mA mg⁻¹_{Pt}). CoWO₄/WO₃ heterojunction on the microrod surface with abundant oxygen vacancies allows the generation of surface-adsorbed hydroxyl to facilitate CO elimination and regeneration of the occupied Pt active-sites (promising stability). Pt-CoWO₄/WO₃@NCL-mr (850 °C) has higher half-wave (0.46 V) and onset (0.54 V) potentials than Pt/C (0.41 and 0.50 V) for ORR. The microrod structure of CoWO₄/WO₃@NCL facilitates the dispersibility of Pt NPs to increase the utilization of Pt active sites and relieve the self-aggregation of Pt to obtain a promising synergy between Pt and CoWO₄ (Co²⁺) for ORR in acid media. This study provides insights not only into the synthesis of acid-resistant WO₃@NCL microrod as active Pt co-catalyst, but also into the effective utilization of surface oxygen vacancies and Co²⁺ for MOR/ORR.

Keywords: acid resistance, methanol-tolerance, oxygen vacancies, strong metal-support interaction, thin carbon-layer



INTRODUCTION

Throughout the history, energy is always the essential factor for development.^[1] At present, most of countries (including developed and less-developed countries) still use traditional fossil fuels such as oil, coal and natural gas to meet the electricity demand.^[2] The consumption of resources, the deterioration of environment, and the global climate change have forced us to find clean and pollution-free energy sources.^[1] Direct methanol fuel cells (DMFCs) as a viable alternative have considerable advantages including low cost and friendly environment, consistent with the sustainable development strategies.^[2,3] It is known that Pt-based materials are generally used in DMFCs as both methanol oxidation reaction (MOR) and oxygen reduction reaction (ORR) catalysts.^[3-5] In the case where the roles of Pt-based catalysts (monoatomic Pt or Pt nanoparticle (NPs)) are still irreplaceable (such as MOR), we should do more to explore the catalyst with a low Pt loading.^[6-10]

Transition metal compounds have long been served as catalyst/co-catalyst to increase the Pt utilization to gain superior MOR/ORR activity. Tungsten (W) compounds including CoWO₄ and WO₃ have shown the promising activities in many fields including photocatalysis (photocatalytic degradation or hydrogen evolution),^[11-14] photodetectors,^[15] fuel cells,^[16] supercapacitors,^[17,18] and sensors (acetone or NH₃ gas sensing).^[19,20] It has been re-

ported that transition metal oxides (TMOs) can help Pt-based catalyst to reduce the CO poisoning in the MOR process,^[21] because the strong metal-support interaction (SMSI) between Pt and TMOs can greatly improve the MOR activity and stability.^[22,23] Among various TMOs, WO₃ usually exhibits a high oxygen storage capacity, a good corrosion resistance in acid medium, and a variable W valence, which can facilitate the adsorption of OH_{ads} on the Pt surface to promote the CO oxidation during MOR.^[21,22]

The poor conductivity of WO₃ limits its charge-transfer capacity, and therefore, it is interesting to combine WO₃ with the highly-conductive materials such as carbon materials to further improve the catalytic activity and CO resistance of Pt-based catalysts. Georgieva et al. prepare the graphite-supported Pt/TiO₂/WO₃ catalyst by using deposition method, which is 5 times more active than Pt/WO₃ for MOR under visible light.^[24] Madhu et al. use W₁₈O₄₉ nanowires grown on carbon paper as the Pt support/co-catalyst for proton exchange membrane fuel cell, and Pt/W₁₈O₄₉/carbon paper composite with the three-dimensional structure shows the higher ORR activity and CO toxicity resistance than Pt/C.^[25] Ye et al. prepare the Pt/WO₃-C catalyst by using the microwave pyrolysis method, which can improve the Pt NPs distribution and electrochemical surface area to enhance the MOR activity.^[26] Note that the high activity is also attributed to the uniform dispersion of WO₃ on carbon.^[26] Furthermore, it is worth to note that wolframite-

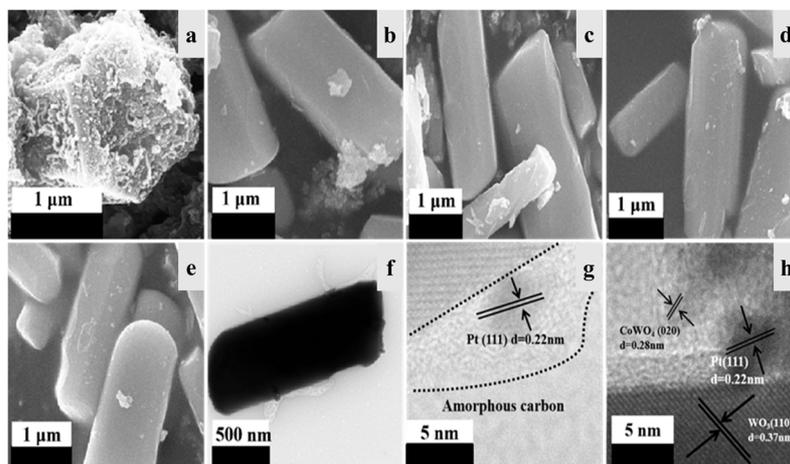


Figure 1. SEM images of Co-NC (a) and $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-X}$ ($X = 750$ (b), 800 (c), 850 (d) and 900 (e)); TEM image (f) and high-resolution TEM images (g and h) of Pt- $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-850}$.

type CoWO_4 belonging to a monoclinic crystal structure is a well-known electroactive material.^[24-26] The nano-structure of CoWO_4 usually has the high thermal stability and electrical conductivity.^[27] However, its charge transfer resistance still needs to be lowered to improve the catalytic stability and activity. Therefore, the combination between W-compounds ($\text{WO}_3/\text{CoWO}_4$) and conductive carbon may be a feasible way to prepare the Pt support/co-catalyst.

In this study, zeolitic imidazolate framework (ZIF)-8@ZIF-67 material is synthesized as carbon and Co sources to prepare the Co-species embedded nitrogen-doped carbon (Co-NC). The mixture of ammonium tungstate and Co-NC is carbonized to obtain the $\text{WO}_3@\text{N-doped carbon layer}$ ($\text{WO}_3@\text{NCL}$ micro-rods) to support the CoWO_4 NPs ($\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$). It is the first time to use $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$ catalysts as the Pt-supports/co-catalyst for MOR/ORR. WO_3 is grown directionally along the (110) crystal plane to form the micrometer-sized rod. By carbonization at high temperature, $\text{WO}_3\text{-mr}$ is covered by a carbon thin-layer (~5 nm) derived from NC to protect the oxygen vacancies and active sites on the surface of WO_3 . CoWO_4 NPs are derived from the combination of Co and W species, which are firmly anchored on the surface of $\text{WO}_3@\text{NCL-mr}$. Due to the largely-exposed surface of micro-rod, Pt NPs can be well dispersed on the surface of $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$ to increase the exposure of Pt active sites. As expected, the resistance to CO (MOR) or methanol (methanol penetration, ORR) poisoning, as well as the MOR/ORR activity of Pt- $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$ catalysts, is much higher than those of commercial Pt/C in acidic electrolytes.

n RESULTS AND DISCUSSION

Composition and Structure Characterizations of $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$. Morphology and structure of the synthesized samples are elucidated by scanning electron microscopy (SEM) and transmission electron microscopy (TEM) images. Figure 1a shows the morphology of Co-NC obtained from the carbonization of ZIF-8@ZIF-67 polyhedron at 900 °C. Figure 1b-1e show the SEM images of $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-X}$ ($X = 750, 800, 850$ and 900), which indicate that the micro-rods orienting along

the (110) crystal plane of WO_3 are formed. The formation of micro-rods is ascribed to two reasons including Oswald ripening and Kirkendall effects.^[28-30] With the addition of W sources, the dodecahedral structure of Co-NC completely disappears. Co-NC is decomposed to form the carbon layer to coat on the surface of $\text{WO}_3\text{-mr}$, and the Co atoms are combined with W atoms to generate the CoWO_4 NPs. As shown in Figure 1f, $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-850}$ has the micro-rod shape with a length of ~1.5 μm and a diameter of ~0.6 μm. In Figure 1g and 1h, the lattice fringes of CoWO_4 , WO_3 , and Pt can be clearly observed (HRTEM images). As Figure 1g depicts, there is an obvious carbon thin-layer (~5 nm) coated on the surface of $\text{WO}_3\text{-mr}$, which can protect the oxygen vacancies and active sites on $\text{WO}_3\text{-mr}$. The carbon layer is generated by the pyrolysis (decomposition) of NC.^[31] In Figure 1h, the micro-rod-shaped body is WO_3 with the monoclinic structure and attachment of CoWO_4 and Pt NPs,^[32] and the lattice spacing of 0.37, 0.28, 0.22 nm corresponds to the crystal planes of WO_3 (110), CoWO_4 (020) and Pt (111), respectively.

Figure 2 shows the X-ray diffraction (XRD) patterns of the $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$ composites before and after Pt loading. In Figure 2a, four characteristic diffraction peaks of $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-X}$ ($X = 750, 800, 850$, and 900) at around 24.0°, 28.2°, 33.1°, and 34.0° correspond to the (110), (101), (111) and (200) crystal planes of WO_3 (JCPDS, 05-0388), respectively. Other peaks can be classified as the wolframite-type monoclinic CoWO_4 crystal [space group $P2_1/a$ (13)] (JCPDS, 15-0867).^[33,34] In Figure

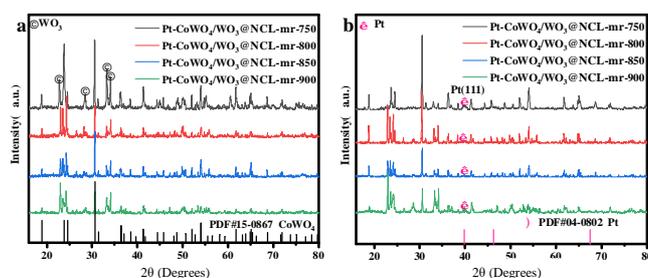


Figure 2. XRD patterns of $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-X}$ (a) and Pt- $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-X}$ (b) ($X = 750, 800, 850$ and 900).

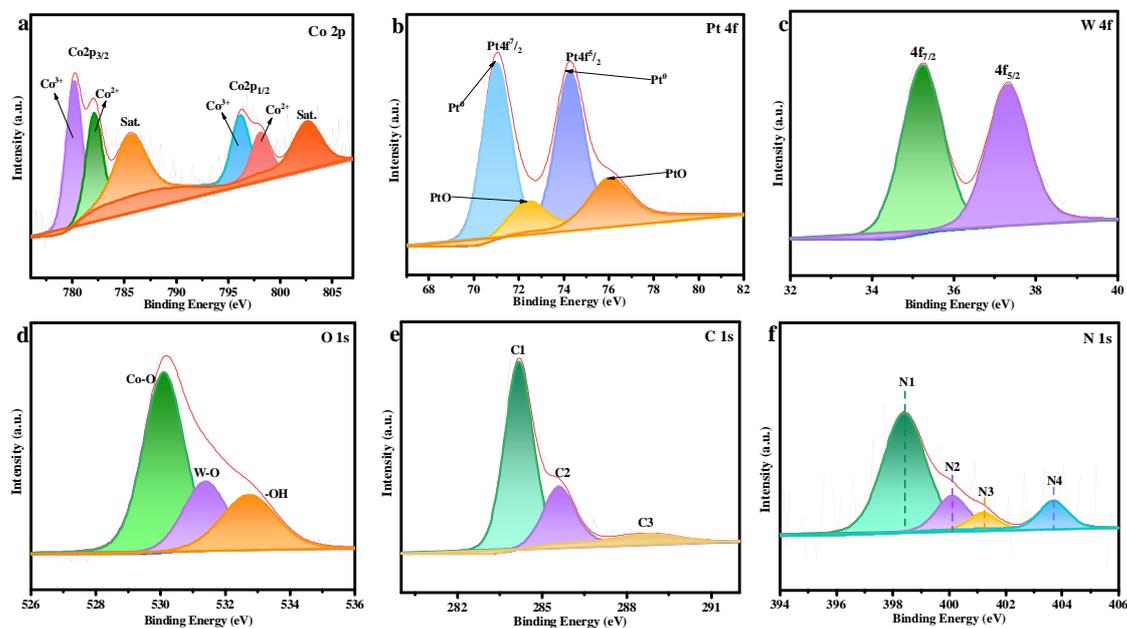


Figure 3. High-resolution XPS spectra of Co 2p (a), Pt 4f (b), W 4f (c), O 1s (d), C 1s (e) and N 1s (f) for Pt-CoWO₄/WO₃@NCL-mr-850.

2b, the diffraction signal of Pt can be clearly observed at around 39.7°, corresponding to the (111) crystal plane of Pt (JCPDS, 04-0802). These peaks match well with the standard cards and there are no other impurities, indicating that only WO₃ and CoWO₄ co-exist in the catalysts, in agreement with TEM results. The XRD patterns do not show a graphic carbon peak, indicating that WO₃-mr and/or CoWO₄ NPs should be wrapped by the amorphous carbon-layer.

The chemical compositions of Pt-CoWO₄/WO₃@NCL-mr catalysts are characterized by X-ray photoelectron spectroscopy (XPS) (Figure 3 and Figure S1-S7). As expected, Co 2p, Pt 4f, W 4f, O 1s, C 1s and N 1s are observed in the catalysts. The high-resolution XPS spectra of Co 2p (Figure 3a and Figure S1) exhibit two peaks at around 780.9 (Co 2p_{3/2}) and 796.5 (Co 2p_{1/2}) eV, corresponding to the characteristic peaks of Co²⁺.^[35,36] The other two peaks at around 786.3 and 802.8 eV are the satellite peaks for Co 2p_{3/2} and Co 2p_{1/2} (marked as "sat."), respectively.^[35,37,38] Figure 3b shows that the Pt species has been successfully deposited on the CoWO₄/WO₃@NCL-mr support. The Pt 4f spectra can be classified as the double peaks from the spin-orbit splitting of Pt 4f_{7/2} and Pt 4f_{5/2} (Figure 3b and Figure S2). The strongest doublet (at around 71.0 and 74.2 eV) belongs to the metallic Pt (Pt⁰), while the other doublet (at around 72.4 and 76.0 eV) corresponds to the PtO (Pt II).^[36] The main peaks are basically ascribed to Pt⁰, indicating that the SMSI between Pt and CoWO₄/WO₃@NCL-mr can well protect the Pt active sites from deactivation (oxidation).^[36] In addition, the percentage contents of Pt⁰ and PtO in Pt/C and Pt-CoWO₄/WO₃@NCL-mr-X (X = 750, 800, 850 and 900) are shown in Figure S3, indicating that Pt⁰ is the main species in these catalysts. The catalytic activity of Pt is mainly determined by Pt⁰, followed by Pt II.^[36] Figure 3c and Figure S4 are the high-resolution XPS spectra of W 4f. The spectra of W 4f indicates the presence of W in two chemical states (CoWO₄ and WO₃), and two sets of double peaks corresponding to W 4f_{7/2} and W 4f_{5/2} (W⁶⁺) can be

observed.^[35,37,38] The peaks at 35.2±0.1 and 35.8±0.1 eV correspond to the W 4f_{7/2}, while the peaks at 37.4±0.2 and 38.3±0.1 eV correspond to the W 4f_{5/2}.^[35] Therefore, the XPS results confirm the successful formation of CoWO₄ and WO₃ or CoWO₄/WO₃ heterojunction (as shown in TEM image), which can promote the charge transfer to improve the ORR activity.

Figure 3d and Figure S5 show the deconvolution peaks of O 1s spectra. The three peaks correspond to O²⁻ ion in WO₄ root, WO₃, and the oxygen ions in -OH adsorbed on the surface of the materials, which are located at around 530.1 (O²⁻) and 531.38 (W-O) and 532.73 eV (-OH), respectively.^[34] The high-resolution C 1s spectra (Figure 3e and Figure S6) show three peaks including C1, C2, and C3 peaks located at around 284.17, 285.6, and 288.8 eV, respectively. Generally, peak C1 is assigned to the C-C bond corresponding to the amorphous carbon of NCL;^[37] peak C2 is attributed to the C-O/C-N, which indicates the existence of N-doped carbon skeleton;^[39] and peak C3 corresponds to the O-containing group of O-C=O. The hydrophilic O-groups on the carbon skeleton can promote the adsorption and reduction of oxygen.^[40]

Figure 3f and Figure S7 show the high-resolution spectra of N1s, indicating the successful doping of N atoms. The four deconvolution peaks of N 1s are located at around 398.4 (N1), 400±0.3 (N2), 400.7±0.4 (N3) and 403.7 eV (N4), which can be assigned to pyridine-N, pyrrole-N, graphite-N, and oxide-N, respectively.^[40-42] As shown in Figure 4a, with the increase of temperature, the N2 contents in Pt-CoWO₄/WO₃@NCL-mr catalysts decrease due to the instability of N2 at high temperatures.^[43] As previously reported, N1 and N3 are deemed to play important roles in enhancing the ORR catalytic activity.^[41-43] N1 can reduce the energy barrier of O₂ adsorption and increase the first electron transfer rate during ORR.^[42] N3 can increase the electrical conductivity of catalyst to facilitate the charge transfer.^[43] The doping of N atoms in the carbon framework makes the surrounding of carbon atoms more positively charged, which may also facilitate the coating and even-

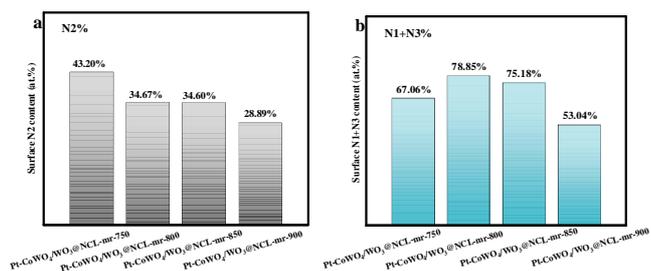


Figure 4. Percentage contents of N2 (a) and N1+N3 (b) in Pt-CoWO₄/WO₃@NCL-mr-X (X = 750, 800, 850 and 900).

distribution of Pt NPs on the surface of CoWO₄/WO₃@NCL-mr. As shown in Figure 4b, the proportions of N1+N3 in Pt-CoWO₄/WO₃@NCL-mr-X (X = 800 and 850) even exceed 75%, which has a positive impact on the enhancement of ORR activity.

MOR Activities of Pt-CoWO₄/WO₃@ZNC-CNT Catalysts. Figure 5a shows that the cyclic voltammetry (CV) curves of Pt-CoWO₄/WO₃@NCL-mr catalysts have obvious hydrogen adsorption/desorption regions, and Pt-CoWO₄/WO₃@NCL-mr-850 has the largest H-region area. ECSAs of the catalysts are calculated by using Equation (1), and the results are presented in Table S1. As shown in Table S1, the highest ECSA of 225.8 m² g⁻¹_{Pt} is obtained by Pt-CoWO₄/WO₃@NCL-mr-850, which is approximately 1.97 times higher than that of Pt/C (114.47 m² g⁻¹_{Pt}). It is generally recognized that the larger the ESCA value, the better the MOR catalytic activity. Therefore, the MOR performance of Pt-CoWO₄/WO₃@NCL-mr-850 catalyst is superior to that of Pt/C. MOR activities of the catalysts tested in 0.5 M H₂SO₄ + 0.5 M CH₃OH between -0.2 and 1.0 V are shown in Figure 5b. Pt-CoWO₄/WO₃@NCL-mr-850 shows the highest mass activity (2208 mA mg⁻¹_{Pt}) among all of the catalysts, which is 3.34 times higher than that of Pt/C (659.4 mA mg⁻¹_{Pt}). The mass activities of Pt-CoWO₄/WO₃@NCL-mr-900 (1700.4 mA mg⁻¹_{Pt}) and Pt-CoWO₄/WO₃@

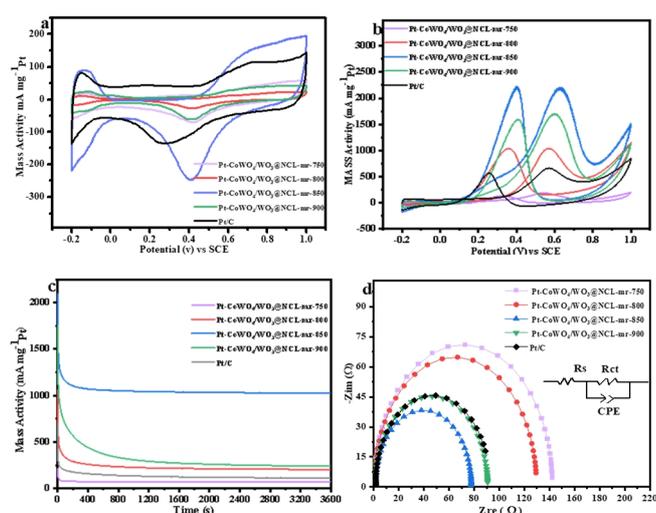


Figure 5. CV curves tested in 0.5 M H₂SO₄ media (a); CV curves tested in 0.5 M H₂SO₄ + 0.5 M CH₃OH (b); Time-current curves at a potential of 0.67 V (c); Nyquist plots measured in 0.5 M H₂SO₄ + 0.5 M CH₃OH for Pt/C and Pt-CoWO₄/WO₃@NCL-mr-X (X = 750, 800, 850 and 900) catalysts (d).

NCL-mr-800 (1038.9 mA mg⁻¹_{Pt}) are also higher than that of Pt/C. As shown in Table S2, the mass activity of Pt-CoWO₄/WO₃@NCL-mr-850 is much higher than those of most of recently-reported Pt-based catalysts. These results imply that the special structure (the micro-rod shape and N-doped carbon layer) of CoWO₄/WO₃@NCL-mr can increase the exposure of Pt active sites to improve the MOR activity, and the synergy and interfacial interaction between CoWO₄ and WO₃ can also increase the catalytic activity.^[27,44]

Chronoamperometry (CA) test is an effective method to evaluate the electrocatalytic stability under the steady-state condition. Figure 5c shows the CA curves of Pt-CoWO₄/WO₃@NCL-mr and Pt/C catalysts. After 3600 s, the current densities of Pt/C and Pt-CoWO₄/WO₃@NCL-mr-850 are 112.04 and 1023 mA mg⁻¹_{Pt}, respectively. Therefore, the MOR stability of Pt-CoWO₄/WO₃@NCL-mr-850 is better than that of Pt/C. Figure 5d shows the Nyquist plots and the equivalent circuit diagram (inset). The semi-circular Nyquist plots indicate that the electrode reactions involved are governed by the charge transfer step.^[45] The diameter of the arc represents the charge transfer resistance (R_{ct}). The smaller the diameter, the smaller the resistance, and the faster the charge transfer. As Pt-CoWO₄/WO₃@NCL-mr-850 (R_{ct} of 77.77 Ω) has smaller diameter of arc than Pt/C (89.02 Ω), it has the fastest charge transfer speed, implying that the hydrogen tungsten bronze (H_xWO₃) with a high electrical conductivity may be generated on WO₃ by combining with hydrogen ion.^[46] Moreover, the oxygen vacancies on WO₃ can facilitate the hydrogen ion diffusion for H_xWO₃.^[47,48]

To identify the CO tolerance of Pt-CoWO₄/WO₃@NCL-mr during MOR, CO stripping tests are performed. In Figure 6, the onset potential of CO oxidation on Pt/C catalyst appears at around 0.54 V, while that for Pt-CoWO₄/WO₃@NCL-mr catalysts has significant negative shifts. Therefore, Pt-CoWO₄/WO₃@NCL-mr catalysts have high CO oxidation activity (CO poisoning tolerance). Compared with Pt/C, CO on Pt-CoWO₄/WO₃@NCL-mr catalysts is more easily removed (oxidized) to release the active sites. As reported previously, W species can provide abundant oxygen species for CO removal.^[45,49] In addition, the SMSI between Pt and support greatly promotes the exposure of Pt active sites to thus improve the CO oxidation and MOR activity. In the previous

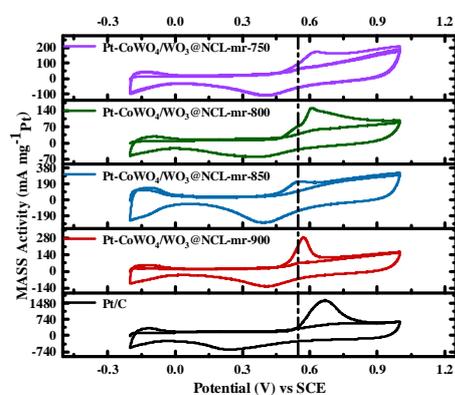
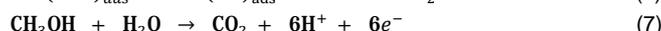
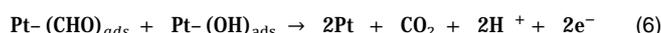
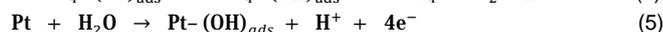
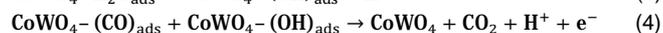
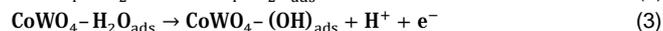
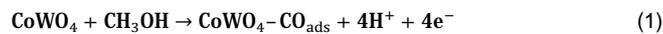


Figure 6. CO stripping voltammograms of Pt/C and Pt-CoWO₄/WO₃@NCL-mr-X (X = 750, 800, 850 and 900) catalysts.

reports, H_xWO_3 may be generated by the spillover effect (desirable) to improve the CO oxidation and charge transfer.^[50-52] Note that the CO mobility on different crystal planes may be affected by the number and distribution of the exposed crystal planes,^[53] which accordingly affects the CO tolerance of Pt-CoWO₄/WO₃@NCL-mr catalysts. CoWO₄/WO₃ heterojunction attached on the micro-rod structure of WO₃ with abundant oxygen vacancies allows rapid oxygen transfer along the interfacial channel, thereby enhancing the redox interfacial activity with the generation of surface-adsorbed hydroxyl, which facilitates the quick regeneration (CO elimination) of the occupied Pt active sites to form a clean catalyst for MOR.

As shown in reactions 1-4, CO can be independently adsorbed on CoWO₄ (CoWO₄-CO_{ads}) and then oxidized by the surface-adsorbed hydroxyl (CoWO₄-(OH)_{ads}).^[46,47] As reported previously, the rearrangement of Co²⁺ ions in CoWO₄ and the high proportion of Co²⁺-ion pairs with a shorter nearest-neighbor distance favor the methanol (including CO) oxidation via the Langmuir-Hinshelwood (L-H) pathway.^[32] Therefore, Pt-CoWO₄/WO₃@NCL-mr catalyst has a high resistance to CO poisoning and an outstanding MOR stability. The reaction processes on Pt-CoWO₄/WO₃@NCL-mr catalysts during the anodization are shown below (reactions 1-9). The hydrogen ions in Pt-H are transferred from Pt to WO₃ to form H_xWO₃ to remove hydrogen, which is called the spillover effect.^[54,55] According to reactions (8) and (9), the formation of H_xWO₃ makes the dehydrogenation of methanol more effective and helps to remove the adsorbed intermediates during MOR.



ORR Activities of Pt-CoWO₄/WO₃@NCL-mr Catalysts. In Figure 7a, CV tests for Pt-CoWO₄/WO₃@NCL-mr and Pt/C catalysts are performed in a 0.5 M H₂SO₄ solution saturated with O₂ at 50 mV s⁻¹. All of the catalysts show obvious oxygen reduction peaks.^[56] As shown in Figure 7b, Pt-CoWO₄/WO₃@NCL-mr-850 has higher half-wave (0.46 V) and onset (0.54 V) potentials than Pt/C (0.41 and 0.50 V). The onset potentials, half-wave potentials and limiting current densities of Pt-CoWO₄/WO₃@NCL-mr-850 and Pt/C catalysts are listed in Table S3. The promising ORR activity is mainly derived from the cooperation between Pt and Co²⁺ (CoWO₄). The surface Co²⁺ as active sites for ORR favors the oxygen adsorption on the catalyst surface to improve the oxygen catalysis. Moreover, the ORR-related intermediate (-OH) on catalyst surface (Co²⁺) can immediately react with H⁺ to form H₂O molecule to release the active sites.^[43,57] It is also reported that abundant oxygen vacancies on WO₃ can facilitate the distribution of Pt NPs to enhance the adsorption of O₂ molecules onto the surface adjacent to the exposed Pt active-sites.^[56-58] Furthermore, the strong interaction between WO₃ and NCL (with various N species) can greatly smoothen the charge transfer to enhance the ORR activity.^[58,59]

Figure 7c and 7d show the linear sweep voltammetry (LSV) curves measured from 400 to 2500 rpm and K-L curves (inset). As the rotation speed increases, the limiting current (j) increases as the oxygen diffusion from electrolyte to the electrode surface increases. All of the electron transfer number (n) is close to 4.0, indicating that both Pt-CoWO₄/WO₃@NCL-mr-850 and Pt/C follow the effective 4e⁻ ORR pathway. The rod-like structure (surface)

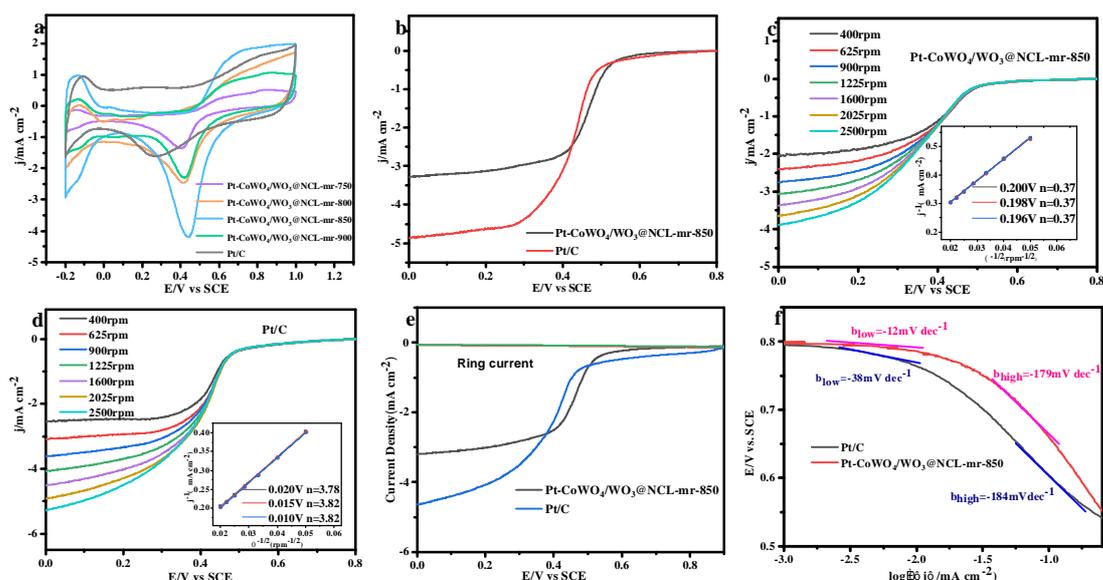
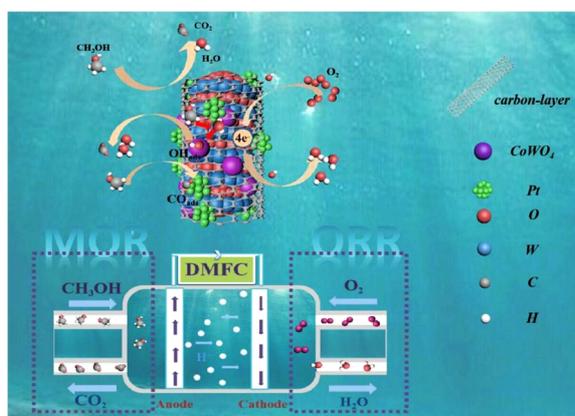


Figure 7. CV curves of Pt-CoWO₄/WO₃@NCL-mr-X (X = 750, 800, 850 and 900) and Pt/C (a) catalysts; LSV curves of Pt-CoWO₄/WO₃@NCL-mr-850 and Pt/C catalysts in O₂-saturated 0.5 M H₂SO₄ solution at 1600 rpm (10 mV s⁻¹) (b); LSV and calculated K-L plots at different potentials (insets) of Pt-CoWO₄/WO₃@NCL-mr-850 (c) and Pt/C (d) catalysts in O₂-saturated 0.5 M H₂SO₄ solution at different rotation rates (10 mV s⁻¹); RRDE tests of the cathodic catalysts (e); Tafel plots of Pt-CoWO₄/WO₃@NCL-mr-850 and Pt/C catalysts (f).

of WO_3 @NCL-mr can serve abundant Pt-binding sites to promote the exposure of Pt active sites to boost the ORR process. The rotating disk electrodes (RRDE) result in Figure 7e further confirms the $4e^-$ ORR pathway on Pt-Co WO_4 /WO $_3$ @NCL-mr-850. In the potential range of 0.0-0.38 V, H_2O_2 yields of Pt-Co WO_4 /WO $_3$ /ZNC-CNT-850 change from 7.2 to 12.0%. In 0.5 M H_2SO_4 solution, the n values of Pt-Co WO_4 /WO $_3$ @NCL-mr-850 and Pt/C vary between 3.8 and 3.9 (Figure S8), indicating that both of them possess a high catalytic-selectivity for converting O_2 into OH^- via a $4e^-$ ORR pathway. Figure 7f shows the Tafel polarization curves in the low and high potential regions. The lower slope usually suggests that the catalyst has a faster ORR kinetics at the electrocatalytic interface at lower potentials.^[60] In the two potential regions, the Tafel slopes of Pt-Co WO_4 /WO $_3$ @NCL-mr-850 are 12 and 179 mV dec^{-1} , which are slightly better than those of Pt/C (38 and 184 mV dec^{-1}). Thereafter, the heterogeneous interfaces among Pt, Co WO_4 and WO_3 can eagerly construct smooth pathways for charge transfer ($4e^-$ ORR process),^[61] which contributes to a promising ORR kinetics on Pt-Co WO_4 /WO $_3$ @NCL-mr-850.^[60]

Figure S9 shows the CA and methanol resistance tests for Pt-Co WO_4 /WO $_3$ @NCL-mr-850 and Pt/C. These two tests are the important index for evaluating the ORR activity of catalysts. Under the same conditions, the stability of Pt-Co WO_4 /WO $_3$ @NCL-mr-850 is better than that of Pt/C. The protective effect of the N-doped carbon layer (NCL) can maintain the stability of the co-catalytically active-sites on Co WO_4 (Co^{2+}).^[62] The synergistic effects between Pt and Co^{2+} , as well as spillover effects of the generated H_xWO_3 , can accelerate the methanol dehydrogenation to release Pt active sites to thus improve the charge transfer and methanol tolerance (ORR stability) on Pt-Co WO_4 /WO $_3$ @NCL-mr-850.

Possible Mechanisms for MOR and ORR on Pt-Co WO_4 /WO $_3$ @NCL-mr Catalysts. Scheme 1 shows the MOR and ORR processes on Pt-Co WO_4 /WO $_3$ @NCL-mr catalysts. During the MOR process, methanol molecules can be easily adsorbed by O-groups (OH/COOH/COC) on the surface of Pt-Co WO_4 /WO $_3$ @NCL-mr, which are then oxidized by the dispersed Pt active sites. Meanwhile, the hydrogen overflow effect between Pt and WO_3 facilitates the formation of H_xWO_3 on the WO_3 surface



Scheme 1. Schematic diagram of MOR and ORR processes on Pt-Co WO_4 /WO $_3$ @NCL-mr catalysts.

to enhance the dehydrogenation of methanol molecules by utilizing the oxyphilic nature of oxides,^[63] which can facilitate to release the occupied Pt active-sites to further adsorb the methanol molecules. In addition, WO_3 -mr (H_xWO_3) and surface-adsorbed hydroxyl (Co WO_4 -(OH)_{ads}) can enhance the removal of intermediates to improve the resistance to CO poisoning (MOR stability) in acidic media.^[34,46,47] For ORR, the micro-rod-shaped Co WO_4 /WO $_3$ @NCL promotes the dispersibility of Pt NPs to relieve the self-aggregation of Pt, and prevent the loss of Pt active sites in acid media to obtain a better synergy between Pt and Co WO_4 (Co^{2+}). The carbon layer (NCL) covered on the WO_3 -mr surface can improve the stability of WO_3 , and provide the binding sites for Co WO_4 NPs (Co^{2+}). The interface between the mixed Co WO_4 /WO $_3$ crystals can greatly promote the charge transfer during ORR.^[44,59]

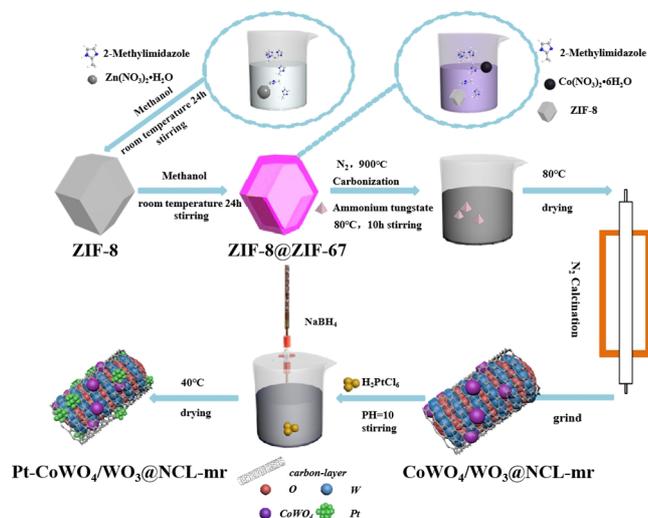
CONCLUSION

In summary, we propose a simple route for the synthesis of Co WO_4 /WO $_3$ @NCL-mr as MOR/ORR co-catalyst/support. Oxygen vacancies on the Co WO_4 /WO $_3$ can effectively adjust the surface electrons to thereby provide a stable anchoring location and surface for Pt attachment. The mass activity of Pt-Co WO_4 /WO $_3$ @NCL-mr-850 (2208 $\text{mA mg}^{-1}_{\text{Pt}}$) is much higher than that of Pt/C (659.4 $\text{mA mg}^{-1}_{\text{Pt}}$). Meanwhile, the electrochemical stability of Pt-Co WO_4 /WO $_3$ @NCL-mr-850 is better than that of Pt/C in acidic media. The micro-rod structure of Co WO_4 /WO $_3$ @NCL-mr exposes more Pt active sites to enhance the MOR activity/stability. In addition, H_xWO_3 generated on WO_3 is beneficial to improve the CO poisoning tolerance and MOR catalytic activity of Pt-Co WO_4 /WO $_3$ @NCL-mr-850 catalyst. Due to the strong interaction between Pt and carrier, Pt-Co WO_4 /WO $_3$ @NCL-mr-850 exhibits comparable ORR activity and stability to those of Pt/C. These findings provide a new strategy to prepare the microrod-structured catalysts with high electrocatalytic-activity by increasing the surface area and oxygen vacancies simultaneously.

EXPERIMENTAL

Synthesis of ZIF-8 and ZIF-8@ZIF-67 Materials. For the synthesis of ZIF-8, 6.16 g (75 mmol) of 2-methylimidazole was dissolved in 150 mL of methanol, which was then added to a solution with 5.95 g (20 mmol) of $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and 150 mL of methanol. The obtained white suspension was stood for 24 h at room temperature (25 °C), and then was centrifugally washed with methanol for several times. The resulting white sample was dried overnight at 60 °C to obtain the product ZIF-8.^[40,64]

For the synthesis of ZIF-8@ZIF-67, 0.5 g of the synthesized ZIF-8 was dispersed in 100 mL of methanol, and 5.82 g (20 mmol) of $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ was dissolved in 100 mL of methanol. The above two solutions were thoroughly mixed together. Then, 6.16 g (75 mmol) of 2-methyl imidazole dissolved in 100 mL of methanol was poured into the above mixture to obtain the purple suspension with intense stirring at room temperature (25 °C) for 24 h. After stirring, the suspension was stood for 24 h at 25 and the resulting precipitate was centrifuged and washed with methanol for at least three times. The purple sample was dried overnight at 60 °C to obtain the final product ZIF-8@ZIF-67.^[40,64]



Scheme 2. Synthesis route for $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$ and $\text{Pt-CoWO}_4/\text{WO}_3@\text{NCL-mr}$ composites.

Synthesis of $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr}$. ZIF-8@ZIF-67 was carbonized at 900 °C to prepare the Co-NC composite. The obtained Co-NC was placed in a 5.0 M sulfuric acid (H_2SO_4) solution and stirred overnight, and then washed with deionized water until pH of the cleaning solution reached neutral. Co-NC was then mixed with 0.80 g of ammonium tungstate and 50 mL of deionized water, and the mixture was continuously stirred at 80 °C for 10 h under a water bath condition, and then dried at 80 °C. The dried mixture was separately heated from room temperature to 750, 800, 850, or 900 °C (5 °C min⁻¹) under N_2 atmosphere. The precursor was kept at the final temperature for 4 h, and then naturally cooled to room temperature (25 °C) in a N_2 atmosphere. The detailed preparation steps are shown in Scheme 2. The final samples were labeled as $\text{CoWO}_4/\text{WO}_3@\text{NCL-mr-X}$ (X = 750, 800, 850, and 900). Material characterizations including XRD, XPS, N_2 adsorption/desorption isotherms, SEM, and TEM were introduced in the ‘Supporting Information’. Methods for CV, LSV, electrochemical impedance spectroscopy, RRDE and CA tests were also introduced in the ‘Supporting Information’.

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COMPETING INTERESTS

The authors declare no competing interests.

ADDITIONAL INFORMATION

Supplementary information is available for this paper at <http://manu30.magtech.com.cn/jghx/EN/10.14102/j.cnki.0254-5861.2022-0104>

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